

Certificate

This is to confirm that the company

Huta Stalowa Wola S.A.
PL 37-450 Stalowa Wola, Kwiatkowskiego 1

has proven to comply with the quality standards laid down in

DIN EN ISO 3834-2

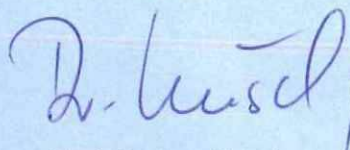
concerning the execution of welding works within the scope indicated in the annex.

Certificate-No.: 2020 732 0084/3834

Scope of validity: from 28.06.2020 to 28.06.2023

Issued on: 26.10.2020

Auditor


Prof. Dr.-Ing. Kuscher



Certification body
GSI – Gesellschaft für Schweißtechnik
International mbH
Branch SLV Hannover


Schnoy

Annex to Certificate

No.: 2020 732 0084/3834

Scope of certificate

Scope: Construction machinery, crane construction, rail vehicle parts, special assembly of assemblies and constructions

Welding processes: 111 Manual metal arc welding
121 Submerged arc welding with solid wire electrode
131 MIG welding with solid wire electrode
135 MAG welding with solid wire electrode
136 MAG welding with flux cored electrode
141 TIG welding with solid filler material

Base metals: 1.2, 1.3, 2.1, 3.1, 3.2, 8
22.3, 22.4, 23.1, 23.2
acc. to. CEN ISO/TR 15608

Welding coordinator: Marcin Mucha, born on 05.02.1974
(first name, name, date of birth, IWE
occupation)

Substitute: Majdanik Wieslaw, born on 06.03.1985, IWE
(first name, name, date of birth, Krzysztof Rej, born on 19.02.1971, IWT
occupation) Jacek Kozlowski, born on 15.06.1988, IWE

Remarks

The company has a certified QA-system.
Processes and competences are laid down complying with DIN EN ISO 3834-2 in the QA Manual 'Process and Work Instructions'.
The welding coordinator is bound to the provisions of DIN EN ISO 14731.
This certificate does not affect the areas regulated by specific government regulations.

CERTIFICATE

Conformity of the Factory Production Control

2451-CPR-EN1090-2015.0353.004

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC3 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for Huta Stalowa Wola S.A. ul. gen. T. Kasprzyckiego 8 37-450 Stalowa Wola POLAND
Manufacturing plant <small>Production facility of the manufacturer</small>	Huta Stalowa Wola S.A. ul. gen. T. Kasprzyckiego 8 37-450 Stalowa Wola POLAND
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	28.06.2013
Next Surveillance audit	27.06.2021
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse

Place and date of issue Düsseldorf, 27.10.2020
Dräger


Dipl.-Ing. Gurschke
Head of certification body

Certificate number: 2451-CPR-EN1090-2015.0353.004

Remarks

The Notified Body - 2451 DVS ZERT GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN 1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

CERTIFICATE

Conformity of the Factory Production Control

2451-CPR-EN1090-2015.0354.004

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for aluminium structures to EXC2 according to EN 1090-3
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for Huta Stalowa Wola S.A. ul. gen. T. Kasprzyckiego 8 37-450 Stalowa Wola POLAND
Manufacturing plant <small>Production facility of the manufacturer</small>	Huta Stalowa Wola S.A. ul. gen. T. Kasprzyckiego 8 37-450 Stalowa Wola POLAND
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	28.06.2013
Next Surveillance audit	27.06.2021
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse

Place and date of issue Düsseldorf, 27.10.2020
Dräger


Dipl.-Ing. Gurschke
Head of certification body

Certificate number: 2451-CPR-EN1090-2015.0354.004

Remarks

The Notified Body - 2451 DVS ZERT GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN 1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

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CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0284.004

DVS ZERT hereby certifies that the company

**Huta Stalowa Wola S.A.
ul. gen. T. Kasprzyckiego 8
37-450 Stalowa Wola
Poland**

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 25.09.2020 until 24.09.2021

Düsseldorf, 25.09.2020
Place and date of issue

Dipl.-Ing. Dräger
Lead assessor

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2017.0284.004

Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	22	t = 3 - 24 mm	-
	23	t = 1 - 6 mm	-
135	1.2	t = 3 - 64 mm	-
	2	t = 3 - 12 mm	-
	3	t = 1 - 80 mm	-
	3.2	t = 3 - 38 mm	robot
	8	t = 3 - 20 mm	-
136	1.2	t = 8 - 32 mm	-
141	1.2	t = 1 - 8 mm	-
		D >= 45 mm	-
	22	t = 1 - 16 mm	-
	23	t = 3 - 20 mm	-
	8	t = 3 - 8 mm	-

Area of Application:

- new construction of assemblies, components and rail vehicles
- except design
- except purchasing of welded parts

Responsible Welding Coordinator(s):

Marcin Mucha (IWE) born: 05.02.1974

Deputy with equal rights:

Wieslaw Majdanik (IWE) born: 06.03.1985

Representative:

Wladyslaw Cebula (IWS) born: 22.05.1958
 Jacek Kozłowski (IWE) born: 15.06.1988
 Andrzej Merkiel (IWT) born: 09.02.1961
 Sławomir Muławka (IWS) born: 10.06.1972
 Czesław Prus (welding specialist) born: 20.07.1955
 Krzysztof Rej (IWT) born: 19.02.1971
 Krzysztof Torba (IWS) born: 10.02.1959
 Paweł Zurawski (IWT) born: 30.01.1984

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1/-2 and ISO 14732 for Marcin Mucha exist.

registration ON EN15085:

DVSZERT/15085/CL1/284/1/17

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.