

CERTIFICATE

The Company

Huta Stalowa Wola S.A.

ul. Gen. T. Kasprzyckiego 8
37-450 Stalowa Wola
POLAND

fulfils the welding quality requirements for welding acc. to

DIN EN ISO 3834-2

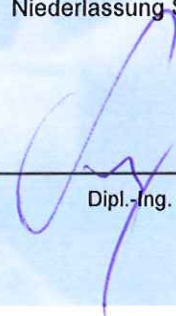
in the extent specified scope on the reverse side.

Certificate No.: 2022 732 0087/3834
Period of validity: validity 2022-08-10 until 2025-09-24
Issued on: 2022-12-08
Dräger/SU



Body of certification

GSI - Gesellschaft für Schweißtechnik
International mbH
Niederlassung SLV Hannover


Dipl.-Ing. Schnoy



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0284.006

DVS ZERT GmbH hereby certifies that the welding company

**Huta Stalowa Wola S.A.
ul. gen. T. Kasprzyckiego 8
37-450 Stalowa Wola
Poland**

fulfills the requirements
for the scope according to


**EN 15085-2 classification level CL1
in the type of activity P**

in the range indicated in the annex.

validity: 2022-09-23 until 2025-09-24

Düsseldorf, 2022-09-23
Place and date of issue

Lead auditor: Dipl.-Ing. DRÄGER


Dipl.-Ing. GURSCHKE
Head of certification body

CERTIFICATE

Conformity of the Factory Production Control

2451-CPR-EN1090-2015.0353.006

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC3 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for Huta Stalowa Wola S.A. ul. gen. T. Kasprzyckiego 8 37-450 Stalowa Wola POLAND
Manufacturing plant <small>Production facility of the manufacturer</small>	Huta Stalowa Wola S.A. ul. gen. T. Kasprzyckiego 8 37-450 Stalowa Wola POLAND
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	28.06.2013
Next Surveillance audit	24.09.2025
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse

Place and date of issue

Düsseldorf, 23.09.2022
Dräger


Dipl.-Ing. Gurschke
Head of certification body

Welding Certificate

SLVHa-EN1090-2.00195.2013.007

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

Huta Stalowa Wola S.A.

**ul. Gen. T. Kasprzyckiego 8
37-450 Stalowa Wola
POLAND**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111, 135, 136, 141

Material Group

1.1, 1.2, 3.1, 3.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
8
according to CEN ISO/TR 15608 and EN 1090-2, table 4

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Marcin Mucha, IWE

born on: 05.02.1974

Substitute

(Title, Surname, Name, Qualification, Date of birth)

see reverse

Confirmation

Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.

Validity start

10.08.2022

Period of validity

24.09.2025

Remarks

see reverse



Place and date of issue

**Hannover, 08.12.2022
Dräger/SU**

Dipl.-Ing. Schnoy
Head of test body

CERTIFICATE

Conformity of the Factory Production Control

2451-CPR-EN1090-2015.0354.006

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for aluminium structures to EXC2 according to EN 1090-3
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
	produced by or for
Manufacturer	Huta Stalowa Wola S.A. ul. gen. T. Kasprzyckiego 8 37-450 Stalowa Wola POLAND
Manufacturing plant <small>Production facility of the manufacturer</small>	Huta Stalowa Wola S.A. ul. gen. T. Kasprzyckiego 8 37-450 Stalowa Wola POLAND
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	28.06.2013
Next Surveillance audit	24.09.2025
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse

Place and date of issue Düsseldorf, 23.09.2022
Dräger


Dipl.-Ing. Gurschke
Head of certification body

Welding Certificate

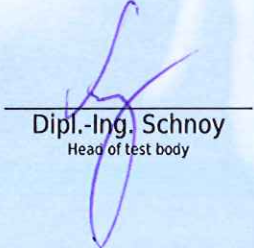
SLVHa-EN1090-3.00196.2013.007

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-3 for execution of structural aluminium components

Manufacturer	Huta Stalowa Wola S.A.	
	ul. Gen. T. Kasprzyckiego 8 37-450 Stalowa Wola POLAND	
Technical specification	EN 1090-3:2019	
Execution class(es)	EXC2 according to EN 1090-3	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	131, 141	
Material Group	22.3, 22.4, 23.1, 23.2 according to CEN ISO/TR 15608 and EN 1090-3, table 2 and 3	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Marcin Mucha, IWE	born on: 05.02.1974
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	see reverse	
Confirmation	Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.	
Validity start	10.08.2022	
Period of validity	24.09.2025	
Remarks	see reverse	



Place and date of issue Hannover, 08.12.2022
Dräger/SU


Dipl.-Ing. Schnoy
Head of test body